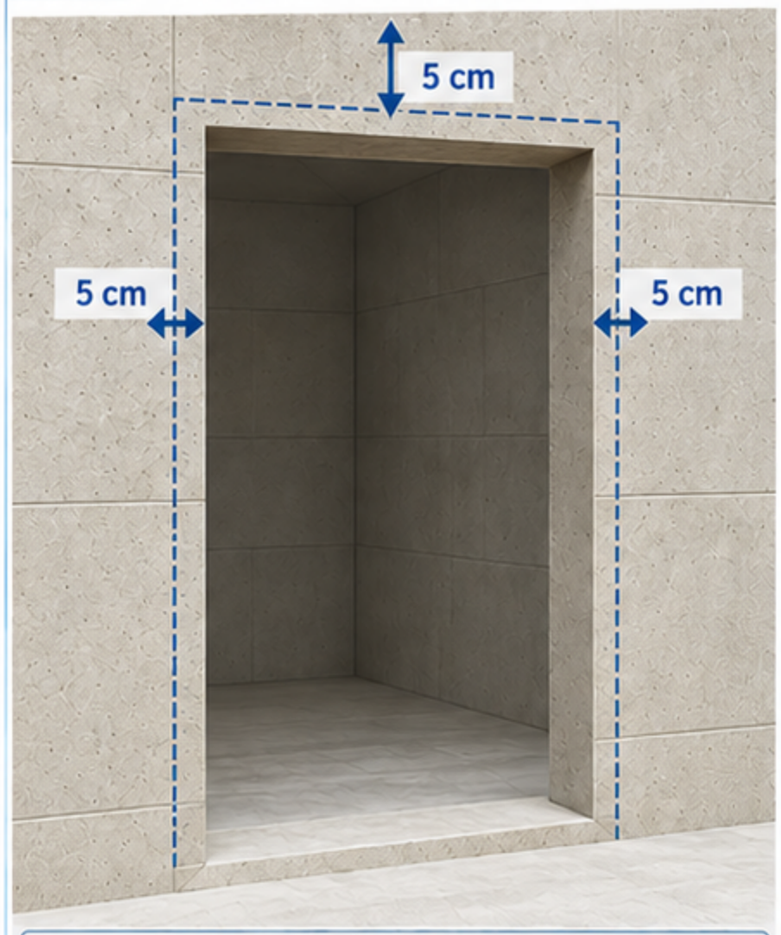
# Installation Guide for Vault Doors

Illustrated installation steps - Page 1

SECURITY FOR A SAFER WORLD

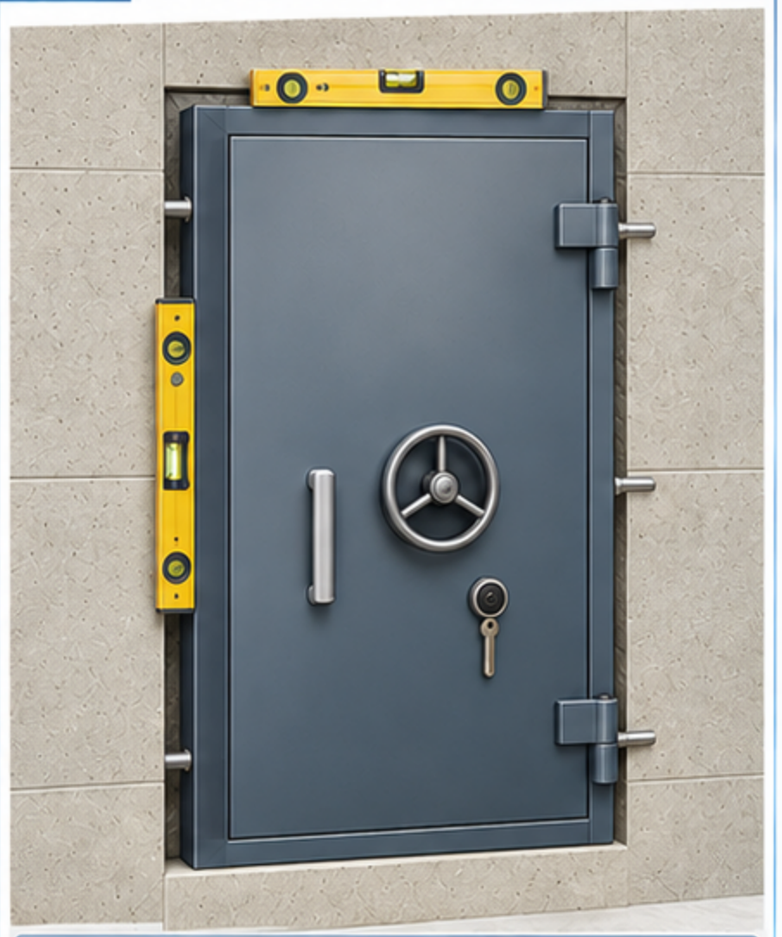
## 1 Make the opening in the wall leaving 5 cm on the sides and top




**WALL OPENING:**
**+ 5 cm ON SIDES AND TOP**

## 2 Position the door in the opening and fix it using anchors or solid steel bars Ø8 - 20 mm, welded to the door

## 3 Level the door horizontally and vertically



**CHECK LEVEL AND PLUMB BEFORE PROCEEDING**

### NOTES:

1. The installation must be carried out by qualified personnel.
2. Verify the dimensions and geometry of the wall opening before positioning the door.
3. Keep the door properly wedged during levelling.
4. Follow local building regulations.

| | DATE | NAME |
|---|---|---|
| DRAWN | | |
| CHECKED | | |
| APPROVED | | |

A4 | SCALE: NTS

**INSTALLATION GUIDE VAULT DOORS**

Illustrated installation steps

PART No.: INST-VD-001

**GRUBER®**
VAULT DOORS

| REPLACES: | - | SHEET No.: |
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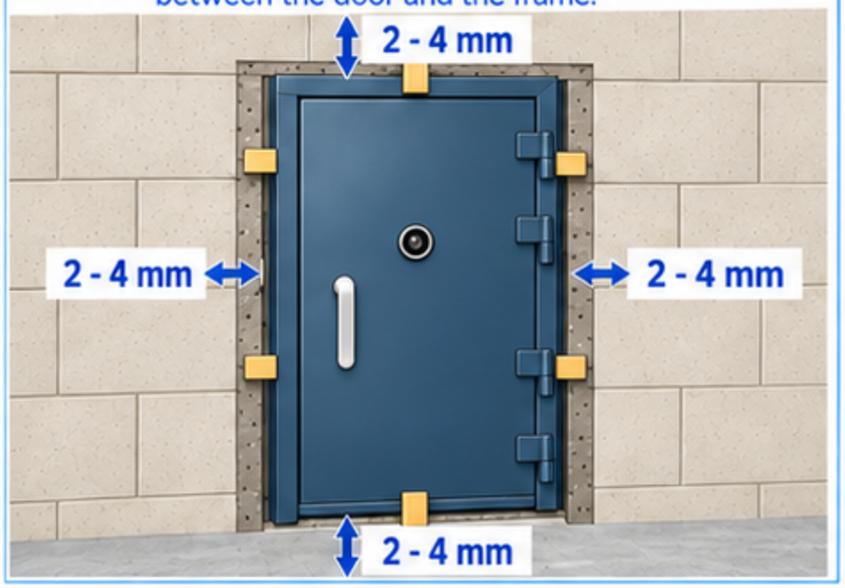
# Installation Guide for Vault Doors

## Illustrated installation steps - Page 2

SECURITY FOR A SAFER WORLD

### 4 Insert spacers (2 - 4 mm)

Place spacers in the gaps around the door: bottom area, sides and upper part, in the gap between the door and the frame.




### 5 Pour concrete

Fill the perimeter gap between the door and the wall with concrete.

### 6 Place wooden battens

Place wooden battens to support the concrete.

### 7 Allow to cure for 3 days

Leave to cure for 3 days.

### 8 Open the door and check

Open the door and check that everything works correctly.

- ☑ Door operation
- ☑ Locking mechanism
- ☑ General condition

**NOTE:**
The door must always be installed with the door closed and with the spacers in place.

| | DATE | NAME |
|---|---|---|
| DRAWN | | |
| CHECKED | | |
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SCALE: NTS

**INSTALLATION GUIDE VAULT DOORS**
Illustrated installation steps

PART No.: INST-002

GRUBER® VAULT DOORS

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